

**Work Order ID 123200**

July-31-14 1:29:13 PM

**\*123200\***

Page 1

Item ID: D4732-1

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Label

Stop

**\*NS2\***

Start Date: 7/31/14

Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 8/08/14

Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals:

Process Plan: 

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4732

B

100

0.00

**\*100\***

Purchasing

Memo

0.00

Purchasing

Issue P/O: 25275

E-mail or Ship electronic file and or dwg to vendor

Manufacture as per Dwg and supplied files

Possible supplier: Studio Letrage

Material release note is required.

CL 14/08/01 12

110

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

14/14/12

# Work Order ID 123200

July-31-14 1:29:13 PM

**\*123200\***

Page 2

Item ID: D4732-1

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Label

Stop **\*NS2\***

Start Date: 7/31/14 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 8/08/14 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC6- Inspect dimensions to drawing

0.00

DAS

16

9-89

4/08/08

**\*120\***

QC

Memo

Quality Control

130

Identify as per dwg & Stock Location MF

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

14/8/8

DAS  
32  
9-89

(12)

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 14-08-11

44-78

July-31-14 1:29:12 PM

**\*123200\***

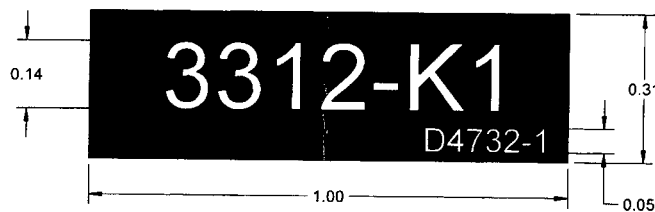
**\*D4732-1\***

**Required Date:** 8/08/14

**Required Qty: 12.00**

**Comments:** IPP REV:A 12.11.08 AS PER DWG REV.A DD VERF:JLM

[illegible]



*w/o 23200*

D4732-1 LABEL

**RELEASED**  
R 2013-01-30

**NOTES:**

- 1) MATERIAL: MAKE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031  
ARIAL FONT WHITE LETTERS ON BLACK ADHESIVE BACK VINYL
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

B	ADD D4732-41 (ZN B4-21)	RF	12.11.30
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4732	SHEET 1 OF 21
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LABELS	NTS
DATE	12.11.30	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO25275**

Purchase Order Date 8/1/2014

PO Print Date 8/1/2014

Page Number 1 of 8

**Order From :**

VC-STU001

STUDIO DE LETTRAGE 2001  
210 MAIN WEST  
HAWKESBURY, ON K6A 2H6  
CA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

*REVISED*

**Contact Name**

**Vendor Phone** 613 632 5449

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D4732-1P  AS PER DWG D4732 REV. B B123200	Label	8/12/2014 Yes 8/12/2014		12.00 Each	\$6.67	\$80.00
Line Total:							\$80.00
2	D4732-3P  AS PER DWG D4732 REV. B B123201	Label	8/12/2014 Yes 8/12/2014		12.00 Each	\$6.67	\$80.00
Line Total:							\$80.00
3	D4732-7P  AS PER DWG D4732 REV. B B123203	Label	8/12/2014 Yes 8/12/2014		12.00 Each	\$6.67	\$80.00

**Note:**

8/1/2014

# Studio de Lettrage

210 Main Street W  
Hawkesbury, Ontario K6A 2H6

## INVOICE

Invoice No.: 22764  
Date: 08/07/2014  
Ship Date: 08/07/2014  
Page: 1  
Re: Order No. WO13208

**Sold to:**

Dart Aerospace Ltd  
1270 Aberdeen  
Hawkesbury, Ontario K6A 1K7

**Ship to:**

Dart Aerospace Ltd  
Hawkesbury, Ontario

632-9577

Business No.: 82500 7651 RT0001

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
			PO#25275	H		
		12	D4732-1P	H	6.6667	80.00
		12	D4732-3P	H	6.6667	80.00
		12	D4732-7P	H	6.6667	80.00
		12	D4732-9P	H	6.6667	80.00
		12	D4732-11P	H	6.6667	80.00
		12	D4732-13P	H	6.6667	80.00
		12	D4732-15P	H	6.6667	80.00
		12	D4732-17P	H	6.6667	80.00
		12	D4732-19P	H	6.6667	80.00
		12	D4732-21P	H	6.6667	80.00
		12	D4732-23P	H	6.6667	80.00
		12	D4732-25P	H	6.6667	80.00
		12	D4732-27P	H	6.6667	80.00
		12	D4732-29P	H	6.6667	80.00
		12	D4732-31P	H	6.6667	80.00
		12	D4732-33P	H	6.6667	80.00
		12	D4732-35P	H	6.6667	80.00
		12	D4732-37P	H	6.6667	80.00
		12	D4732-39P	H	6.6667	80.00
		12	D4732-41P	H	6.6667	80.00
		12	D3012-1P	H	6.6667	80.00
			H - HST 13%			
			HST			218.40
Studio de Lettrage HST: #825007651 RT0001						
Shipped By: Tracking Number:						
Comment:				Total Amount		1,898.40
Sold By:						

\*\*\*\*\*Certificate of Conformity\*\*\*\*\*

Customer:

Studio de l'etage 2001

Purchase Order #:

PO # 25275

Packing Slip #:

NO # 13208

Part #:

Serial #:

Description:

D4732-1P to D4732-41P.

Quantity:

22 batches of 12.

Inspection:

We hereby certify that:

The above the listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;

All work was accomplished in accordance with the Dart Aerospace Purchase Order.

Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Inspector:

Avery

APPROVAL:

Natasha B. Lefebvre

DATE:

Signature:

Aug 7<sup>th</sup> 2014

Title:

Production Coordinator

S1465187

## PRODUCT DATA SHEET



### Avery® IPM™ 2031

issued: 01/04/2005

#### Introduction

Avery® IPM™ 2031 is a high quality pressure-sensitive vinyl film, designed for use on wide format inkjet printers. Avery® IPM™ 2031 has excellent printing properties, allowing crisp print quality with bright and vibrant colours. Avery® IPM™ 2031 offers rapid ink drying and a water-resistant material. It combines good adhesion during its life and easy removal afterwards.

#### Description

Facefilm: 80-micron premium white calendered, topcoated vinyl.  
Adhesive: removable, acrylic based  
Backing paper: one side coated kraft paper, 140 g/m<sup>2</sup>

#### Features

- Excellent printability
- Vibrant and bright colours
- Crisp print quality
- Spray water resistant with specific pigmented inks
- Good adhesion, excellent removability
- Warranty on outdoor durability

#### Recommendations for use

A wide variety of full-colour graphics for indoor - and **short/medium term outdoor** applications such as posters, murals, displays, exhibition stands, vehicle graphics etc. Avery® IPM™ 2031 is suitable for application to a wide variety of substrates and will remove cleanly for up to 1 year after application.

IPM media should be handled with care as any surface contamination may affect the print quality. Media should be processed in an environment of 15-25°C and 30-70% relative humidity. After drying, the finished prints should be wrapped in polyethylene film and despatched flat or rolled with the printed side facing outwards. To protect prints against water, UV/light and abrasion, overlamination with a clear film is recommended. For specific details of Avery® DOL combinations, refer to "Technical Bulletin 5.3. Recommended combinations of Avery® Overlaminates and Avery® Digital Print Media"

**Always test your combination of Avery® IPM™ medium, inkjet printer and inks prior to commercial use.**

#### Compatibility

Avery® IPM™ 2031 is compatible with a broad selection of inkjet printers, when printing with pigmented, water based inks. For specific details refer to "Technical Bulletin 5.6 Avery Dennison Inkjet Print Media - Printer compatibility".

#### Durability:

Avery® IPM™ 2031 is warranted for outdoor use in conjunction with pigmented outdoor inks from HP, Encad and Colorspan. The warranted period varies from type of application and type of overlaminate from 18 months up to 5 years. For full details, see our Avery® IPM™ Outdoor warranty.



[www.averygraphics.com](http://www.averygraphics.com)

Graphics Division  
Rindijk 88, P.O. Box 118  
2394 ZG Hazerswoude - The Netherlands  
Tel +31 71 3421500 - Fax +31 71 3421538



## PRODUCT CHARACTERISTICS

Avery® IPM™ 2031

### Physical properties

Features	Test method <sup>1</sup>	Results
Caliper, facefilm	ISO 534	80 µm
Gloss	ISO 2813, 20°	1%
Dimensional stability	DIN 30646	0.3 mm. max
Adhesion, initial	FINAT FTM-1, stainless steel	180 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	260 N/m
Flammability		Self extinguishing
Accelerating ageing	DIN 53587, 500h exposure	No negative impact on film Performance
Shelf life	Stored at 22° C/50-55 % RH	2 years
Removability		up to 1 year
Not when applied to: Nitro-cellulose paints, ABS, Polystyrene, certain types of PVC		
Durability <sup>2</sup>	Overlaminated with DOL 4300	5 years
	Overlaminated with DOL 1000, DOL 1100 with overlaps	3 years
	Overlaminated without overlaps for static applications only	2 years
	Without overlaminate and used for static, Non-abrasive application ONLY	18 months

Only when printed with ENCAD GO, HP and Colorspan pigmented inks and when properly applied in accordance with our application instructions. Only applicable for vertical exposure.

### Temperature range

Features	Results
Application temperature	Minimum: +10°C
Service temperature	-20°C to +80°C

#### Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of these Conditions, the English version shall be controlling.

#### Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

#### 1) Test methods

More information about our test methods can be found on our website.

#### 2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



[www.averygraphics.com](http://www.averygraphics.com)

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